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2 **Studying Extraction and Evaluating the Surfactant Properties of**  
3 **Extract from Pericarps of *Sapindus mukorossi* Gaertn. (Bo Hon)**  
4 **for Bio-Detergent Application**

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17

18 **Abstract**

19 Saponin extract of *Sapindus mukorossi* Gaertn. (Vietnamese: Bo hon) has been a major area of  
20 interest in bio-detergent studies. In this work, we were investigating the extracting parameters  
21 of the pericarp of *S. mukorossi* and evaluating its potential as a bio-detergent. The results  
22 showed that the extraction conditions of 70% EtOH at a temperature of 80 °C, a powder-solvent  
23 ratio of 1:10, and 180 min yielded the highest level of total saponin. The extract had a moisture  
24 content of 9.32% and a pH of 4.27–4.32, making it suitable for storage and use as a detergent.  
25 It also showed good foaming properties, with the stability of the foams maintained for more  
26 than 2 hours. Additionally, the extract did not cause dermal irritation in rabbit skin and showed  
27 inhibitory action against *Escherichia coli* at a concentration of 100 mg/mL. These findings  
28 provide more practical indications for the application of the extract of *S. mukorossi* as a bio-  
29 detergent.

30 **Keywords:** *Sapindus Mukorossi* Gaertn., Bo hon, Saponin, Bio-detergent, Extraction  
31 conditions.

32

## 33 1. Introduction

34 Surfactants are organic amphiphilic compounds that have surface active properties, some  
35 common of which are sodium dodecyl sulfate (SDS), polyoxyethylene (20) sorbitan  
36 monolaurate (Tween 20), and cetyl trimethyl ammonium bromide (CTAB) (Panda, Kumar,  
37 Mishra, & Mohapatra, 2020). Those synthetic substances are widely used in the production of  
38 soap, detergent, shampoo, and pharmaceutical industry. However, their widespread usage in  
39 households and industries poses major environmental risks due to chemical persistence in  
40 different environmental compartments such as soil, water, and sediment (Muntaha & Khan,  
41 2015; Olkowska, Ruman, & Polkowska, 2014; Pradhan & Bhattacharyya, 2017). In addition to  
42 environmental concerns, these synthetic surfactants cause health hazards like irritation,  
43 dermatological and respiratory problems (Muntaha & Khan, 2015; Panda et al., 2020; Rowe,  
44 2006).

45 The environmental and health concerns caused by synthetic surfactants have led to a  
46 proliferation of studies about natural surfactants. These surfactants have several advantages  
47 over their chemical counterparts regarding greater biodegradability, low toxicity, and  
48 biocompatibility (Rahman & Gakpe, 2008; Song, Zhu, & Zhou, 2008), which increase their  
49 possibility of applications in agriculture, cosmetics, food, and many other fields (Singh, Patil,  
50 & Rale, 2019). Corresponding to its potential, the current value of natural surfactant market is  
51 worth USD 1.2 billion and estimated to grow to 2.3 billion by 2028. The growing of the natural  
52 surfactants market is due to several contributing factors including the development of  
53 bioprocess engineering and the increasing awareness and preference of customers for natural  
54 and sustainable products (MarketsandMarkets, 2023).

55 In nature, surfactants can originate from bacterial fermentation or plants (Holmberg, 2001; Rai,  
56 Acharya-Siwakoti, Kafle, Devkota, & Bhattarai, 2021). Saponin are the main active

57 compounds in plants that possess the surfactant property. Saponin structures comprise  
58 hydrophilic and hydrophobic groups, which are oligosaccharides linked to aglycons like  
59 steroidal, triterpenoid, or alkaloidal (Sochacki & Vogt, 2022). Because of their amphiphilic  
60 structure, saponins displayed surfactant properties, forming foam in aqueous solutions; thus,  
61 they were widely applied in foods, beverages, and cosmetics. Plants high in saponins have good  
62 physicochemical and biological properties, making them a promising source of natural  
63 surfactants for scientific study and industrial use (Güçlü-Üstündağ & Mazza, 2007).

64 Several plants contain quite high concentrations of saponins, such as shikakai (*Acacia*  
65 *concinna*), soapbark (*Quillaja saponaria*), ginseng, yucca (*Yucca glauca*), and *Saponaria*  
66 *officinalis* (Güçlü-Üstündağ & Mazza, 2007; Rai et al., 2021). Of these, plants from the  
67 *Sapindus* genus—a genus of shrubs in the Sapindaceae family—have been known for their  
68 medicinal values. *S. saponaria*, which is present in America, has its fruit used by the local  
69 population for curing ulcers, external wounds, and inflammation, while *S. trifoliatus*, a native  
70 species to Asia, have been considered useful for chronic dysentery, diarrhea (Goyal, 2014).

71 These plants are also a source of natural detergents, which have been used to wash silk and  
72 wool (Sochacki & Vogt, 2022). *S. mukorossi* Gaertn. (Vietnamese: Bo hon) is a saponin-rich  
73 plant that is widely distributed in Vietnam, China, and other Asian countries. It is traditionally  
74 used as a detergent for cleaning clothes and as shampoo for cleaning hair (Waran & Chandran,  
75 2021; Yin, 2011). The triterpenoid saponins that are found in the plant belong to three groups,  
76 including oleanane, dammarane, and tirucallane, with high potential in environmental and  
77 cosmetic applications (Sochacki & Vogt, 2022). For instance, saponin extracted from the fruit  
78 pericarps of *S. mukorossi* was studied for its ability to wash phenanthrene from contaminated  
79 soil, with a maximum removal percentage of about 87.4% and less sorption onto soil than anion  
80 surfactant (Zhou, Wang, Chen, & Zhu, 2013). In addition, these saponins were also  
81 demonstrated to be safe for human skin, eyes, and mucous membranes (Du et al., 2015; Roy,

82 Kommalapati, Mandava, Valsaraj, & Constant, 1997).

83 The objective of this research is to study the extraction factors, including solvents,  
84 temperatures, time, and ratio extraction, that can yield the highest level of crude extracts of  
85 saponin from the pericarps of *S. mukorossi*. The obtained extracts were then tested to evaluate  
86 the potential to be applied as bio-detergent. The testing parameters were moisture, pH, foaming  
87 abilities, and foaming stability in aqueous solution. Other important characteristics including  
88 antimicrobial activity and dermal irritation were also evaluated.

## 89        2. Materials and Methods

### 90        2.1. Chemicals

91        Alcohol 99.5% (Xilong Chemical Co., Ltd., Guangdong, China), Luria Bertani (LB) Broth  
92        (HiMedia, India)

### 93        2.2. Plant materials

94        Fruit of *S. mukorossi* Gaertn. was collected in Kbang district, Gia Lai Province, Vietnam, in  
95        November, the season of harvesting fruit. Plants were identified by comparing their leaves and  
96        seeds (Fig. 1) to descriptions by an herbalist and botanist, Dr. Truong Thi Dep, University of  
97        Medicine and Pharmacy at Ho Chi Minh City.

### 98        2.3. Investigating the extraction

99        The collected fruits were dried at 60 °C until the residual moisture was below 10%. The  
100        pericarps were separated from the fruits and pulverized through a sieve with a mesh size of 0.5  
101        mm.

#### 102        *Solvents*

103        The obtained powders were immersed in different solvents: water, 70%, and 90% EtOH. The  
104        power was repeatedly extracted at 100 °C. The solid was weighed to determine which solvent  
105        yielded the highest total crude extract.

#### 106        *Temperatures*

107        Dried powders were immersed in 70% EtOH and extracted at four different temperatures: 70,  
108        80, 90, and 100 °C. Like the investigation of solvents, the temperature that yielded the highest  
109        amount of extract was applied for the next screening experiment.

#### 110        *Time of extraction*

111        Grinded powders were put into 70% EtOH and extracted at 80 °C for five periods: 90, 120,

112 150, 180, and 210 min. The suitable time was the period that yielded the highest amount of  
113 crude extract.

#### 114 *Powder-solvent ratio*

115 Powder and solvents were extracted at different ratios of 5:1, 10:1, and 15:1. The extraction  
116 was conducted using 70% alcohol at 80 °C for 180 min, and the amount of extract was measured  
117 to determine the suitable ratio of powder and solvent.

### 118 **2.4. Phytochemical screening**

119 The phytochemical screening tests of the different saponin extracts were conducted according  
120 to Vietnamese Herbal Pharmacopoeias and previous studies (Hieu et al., 2023; Van-Anh et al.,  
121 2021): flavonoids test with cyanidin, triterpenoid test with Liebermann-Burchard reagent,  
122 cardiac glycoside test with Raymond-Marthoud and Xanthydrool reagents, anthraquinone and  
123 coumarin test with 10% NaOH, saponins test by foam test, tannin test with 5% FeCl<sub>3</sub>, and  
124 alkaloid test with Mayer and Bouchardat Dragendorff reagents.

### 125 **2.5. Physicochemical properties of the extract**

#### 126 *Moisture*

127 According to the Pharmacopoeia standard, the moisture in the extract was kept below 20%.  
128 The evaporation occurred in a water bath at a temperature under 80 °C. The water content was  
129 then measured with an infrared moisture analyzer (MA100Q, Sartorius Group, Germany).

#### 130 *pH*

131 Determination of pH using the potentiometric method followed by the National Standard for  
132 bio-surfactants (The Directorate of Standards, 2018), which was based on ISO-4316:1977. The  
133 total extract (20 g) was weighed and diluted with distilled water (5-20% w/w), and then the pH  
134 range of different concentrated solutions was measured using a pH meter (EBRO PHT,  
135 Ingolstadt, Germany).

136 **2.6. Evaluation of foaming activities**

137 *Foam high*

138 The extract was added into ten test tubes (16 x 160 mm) with a corresponding volume of 1–10  
139 mL, followed by the supplementation of distilled water to reach a final volume of 10 mL. Each  
140 test tube was vertically shaken for 15 seconds and left to standstill for the next 15 minutes. The  
141 height of the foam columns was measured in cm (Tmáková, Sekretár, & Schmidt, 2016).

142 *Foam stability*

143 The extracts and standards (commercial detergent) were diluted by 2-time distilled water to a  
144 concentration of 10% (w/w) and pH 6.7. Each solution was stirred using a magnetic stirrer  
145 (IKA C-Mag HS 4, Staufen, Germany) with a 3-cm magnetic bar for 5 min. Then the height of  
146 the bubble column was measured by a scale, and the durability of the bubble was also compared  
147 after 2 h (Tmáková et al., 2016).

148 **2.7. Antimicrobial activity**

149 The antibacterial activity of the extract was tested against *Escherichia coli* (Migula) Castellani  
150 and Chalmers (ATCC 25922) by the agar-well diffusion method (Lehrer, Rosenman, Harwig,  
151 Jackson, & Eisenhauer, 1991). *E. coli* was cultivated in LB medium overnight, then diluted to  
152 a density of 10<sup>6</sup> CFU/mL (compared with standard McFarland 0.5 turbidity tubes). Bacterial  
153 broth (0.1 mL) was then evenly spread onto the agar surface. Use a specialized rod to make  
154 holes 5 mm in diameter on the surface of the agar that was covered with bacteria. Extracts (50  
155 μL) were put into the agar hole and incubated at 35 °C for 24 hours. After incubation, the  
156 antibacterial ring radiuses were measured according to the equation.

157 
$$R = D - d \text{ (mm)}$$

158 (In which, R: antibacterial ring radius; D: diameter of antibacterial ring measured; d: diameter  
159 of a 5 mm agar hole).



160        **2.8. Dermal irritation test**

161        The animal handling approaches pertain to national regulations of ethics on the care and use of  
162        animals. The permission numbers 435/QĐ-CDYT and 312/QĐ-CDYT were approved by the  
163        Ethical Review Board of Binh Duong Medical College. Two-month-old white New Zealand  
164        rabbits (n = 3) were housed in individual cages in a controlled environment with a maintained  
165        temperature of 25 °C and a relative humidity of 70%. The dermal irritation of the extract was  
166        tested using the patch test method (Du et al., 2015). Rabbit ears and backs were shaved, cleaned  
167        with distilled water, and antisepticated with 70% ethanol. Extracts (0–100 mg/mL) were spread  
168        on the test region and covered by patches. After 48 hours, the test regions on the skin were  
169        checked and photographed. The results were negative when there was no lesion or change in  
170        skin color at the application site, a weak positive reaction when pink or red patches appeared  
171        on the test skin, and a strong positive reaction when blisters or sores appeared.

172        **2.9. Statistical analysis**

173        All experimental values were presented as the means ± SD of three independent experiments.  
174        A one-way analysis of variance was used to make the statistical comparison using Graph Pad  
175        Prism (8.4.2, Graph Pad Software, San Diego, California, USA). Statistical comparison was  
176        performed by one-way analysis of variance by Graph Pad Prism (8.4.2, Graph Pad Software,  
177        San Diego, California, USA). A p value less than 0.05 was considered statistically significant.  
178

## 179 3. Results and discussion

### 180 3.1. The extraction of *Sapindus mukorossi* Gaertn.

181 We investigated the effects of water and alcohol on the yield of extraction. The results showed  
182 that water and 70% EtOH produced the highest amount of extract, roughly 90% (w/w), higher  
183 than the yield of 90% EtOH, approximately 85% ( $p < 0.05$ ) (Fig. 2A). Although water and 70%  
184 EtOH resulted in similar amounts of crude extract, 70% EtOH sped up the condensation  
185 process, so 70% EtOH was chosen for the next investigations. The temperatures that yielded  
186 the highest amount of crude extract were 80 °C and 90 °C (Fig. 2B). For power efficiency, 80  
187 °C was chosen as the suitable temperature to extract total saponin. Similarly, the extraction  
188 periods that produced the highest crude extract, approximately 73–74%, were 180–210 min  
189 (Fig. 2C). Thus, 180 minutes was determined to be the optimal period when considering the  
190 economic factor. For the powder-solvent ratio, the highest yield of total extract was obtained  
191 at the ratios of 1:10 and 1:15 (w/v) (Fig. 2D). The ratio of 1:10 was found to be the optimal  
192 ratio for subsequent experiments.

### 193 3.2. Phytochemical screening

194 The result of the phytochemical screening of water and 70% EtOH extracts of *S. mukorossi* is  
195 displayed in Table 1. The results revealed the absence of triterpenoid, cardiac glycoside,  
196 anthraquinone, coumarin, and alkaloids. In contrast, these extracts contain flavonoids, tannins,  
197 and saponins.

### 198 3.3. Physicochemical properties

199 The moisture and pH of the extract are shown in Table 2. The moisture was 9.32%, which is  
200 smaller than the standard of 20% and thus meets pharmacopeia standards. The pH values of  
201 the 5-20% extract solutions were in the range of 4.27–4.32, indicating the weak acidity of crude

202 *S. mukorossi* extract. These results were consistent with previous studies, showing that the  
203 extract of *S. mukorossi* was weakly acidic. The pH ranges of *S. mukorossi* extract were reported  
204 to be 4.5–4.72 at concentrations of 0.1–0.4% (Tmáková et al., 2016) or 5–5.8 at concentrations  
205 of 0.01–1% (Zhou et al., 2013). The hydrophilic end of saponin molecules was shown to  
206 contain glucuronic acid, which causes this weak acidity (Mitra & Dungan, 1997).

### 207 **3.4. Foaming activities**

208 Mechanical agitation was used to create foam in the aqueous solution of the extract. The results  
209 showed that foam was formed at all investigated concentrations, with the height ranging from  
210 2.8 to 4.9 cm (**Fig. 3**), while distilled water (the negative control) did not generate foam. This  
211 indicates the presence of saponin in the crude extract of the studied *S. mukorossi*. In addition,  
212 the increase in the height of the foam corresponded with the rising concentration ( $R^2 = 0.8899$ ).  
213 This result accorded with earlier studies, demonstrating the positive correlation between foam  
214 height and saponin concentration in aqueous solutions (Chen, 2010; Hajimohammadi,  
215 Hosseini, Amani, & Najafpour, 2016).

216 The extract solution also generated higher foam than the commercial detergent solution at a  
217 similar concentration (**Fig. 4A**), with corresponding average heights of 11.58 and 9.04 cm  
218 (**Table 3**). This outcome confirmed the excellent foaming properties of *S. mukorossi* extract  
219 (Yang, 2010). Tmáková *et al.* (2016) also showed that the extract of *S. mukorossi* generated  
220 substantially higher foam than tween 80 ( $p < 0.05$ ), a nonionic surfactant (Tmáková et al.,  
221 2016). Furthermore, we investigated the stability of the foam. Due to their unstable  
222 thermodynamic properties, foams started to decompose when mechanical agitation was  
223 stopped, and the system was left to rest. The foam heights of commercial detergent were much  
224 less stable than those of *S. mukorossi* extract, as its height decreased to 4.25 cm while that of  
225 *S. mukorossi* extract was maintained at 10.86 cm (**Fig. 4 and Table 3**). The top-down

226 observation showed the corresponding outcome: fewer foams were observed in commercial  
227 detergent than in *S. mukorossi* extract (**Fig. 4**). The stability of the foam of *S. mukorossi* extract  
228 may be attributed to its surfactant activity. Another study suggests that the soapnut solution  
229 resulted in decreased surface tension and increased density and viscosity, thus causing foam  
230 stability (Panda et al., 2020).

### 231 **3.5. Antimicrobial activity**

232 The antibacterial activity of the extract against *E. coli* was evaluated using agar-well diffusion  
233 to determine its potential as a bio-detergent. The extract of *S. mukorossi* showed inhibitory  
234 activity on *E. coli* at a concentration of 100 mg/mL, with a clear inhibition zone appearing at  
235 this concentration (**Fig. 5**). The antibacterial ring radius was  $15.32 \pm 0.04$  mm. This result  
236 provides more antibacterial evidence for *S. mukorossi*'s extract. A previous study also showed  
237 antibacterial activity of *S. saponin* against various bacterial strains: *Salmonella paratyphi* A  
238 (CMCC 50095), *Shigella dysenteriae* (CMCC 51334), *Listeria welshimeri* (ATCC 35897),  
239 *Escherichia coli* (ATCC 8099), *Pseudomonas aeruginosa* (ATCC 15442), and *Staphylococcus*  
240 *aureus* (ATCC 6538) (Heng, 2014).

### 241 **3.6. Dermal irritation**

242 Skin irritation is one important criterion for a safe biodetergent, so we examined this index  
243 using a patched test assay. The result showed that the extract of *S. mukorossi* did not cause  
244 dermal irritation or redness at a concentration of 0-100 mg/mL (**Fig. 6**). This result accords  
245 with previous studies showing that external use of saponins was safe for human skin, eyes, and  
246 mucous membranes (Du et al., 2015; Pradhan & Bhattacharyya, 2017; Roy et al., 1997).

## 247 **4. Conclusion**

248 This study successfully obtained the crude saponin extract of *S. mukorossi* that has the potential

249 to be used as a bio-detergent. The optimal conditions—70% EtOH, a temperature of 80 °C, a  
250 powder-solvent ratio of 1:10, and 180 min—yielded the highest level of crude extract. The  
251 overall quality of the extract met the standard for the development of bio-detergents, with a  
252 moisture content of 9.32% and a pH remaining at 4.27–4.32. The extract displayed good  
253 foaming activities, forming foams at all given concentrations and stabilizing foams more than  
254 commercial detergent. In addition, the extract showed inhibitory activity against *E. coli* at a  
255 concentration of 100 mg/mL and did not induce any dermal irritation on rabbit skin. Future  
256 applied studies should focus on developing formulas and testing the usage of products from  
257 this extract to further support the use of bio-detergents.

258

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## 262 **Declaration of interests**

263 The authors declare that there are no competing financial interests or personal relationships  
264 that could have appeared to influence the work reported in the present study.

265

## 266 **Author contributions**

267 Ngoc-Nhi Nguyen Thi: Investigation, Formal analysis, Conceptualization, Methodology;

268 Minh-Chanh Nguyen: Investigation, Formal analysis, Conceptualization, Methodology; Ba-

269 Hai Nguyen: Conceptualization, Methodology; Dang-Khoa Nguyen: Formal analysis, writing

270 – Original Draft, Writing - Review & Editing

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1 **Tables**

2 **Table 1.** Phytochemical Screening of Extracts of *S. mukorossi*

Phytochemical compounds	Testing methods	Extracts	
		Aqueous extract	EtOH extract
Triterpenoid	Liebermann–Burchard	-	-
Cardiac glycoside	Raymond–Marthoud	-	-
	Xanthydrol	-	-
Anthraquinone	Sodium hydroxide	-	-
Coumarin	Sodium hydroxide	-	-
Flavonoid	Cyanidin	+	+
Saponin	Foam test	+	+
Tannin	5% FeCl <sub>3</sub>	+	+
Alkaloid	Mayer	-	-
	Bouchardat	-	-
	Dragendorff	-	-

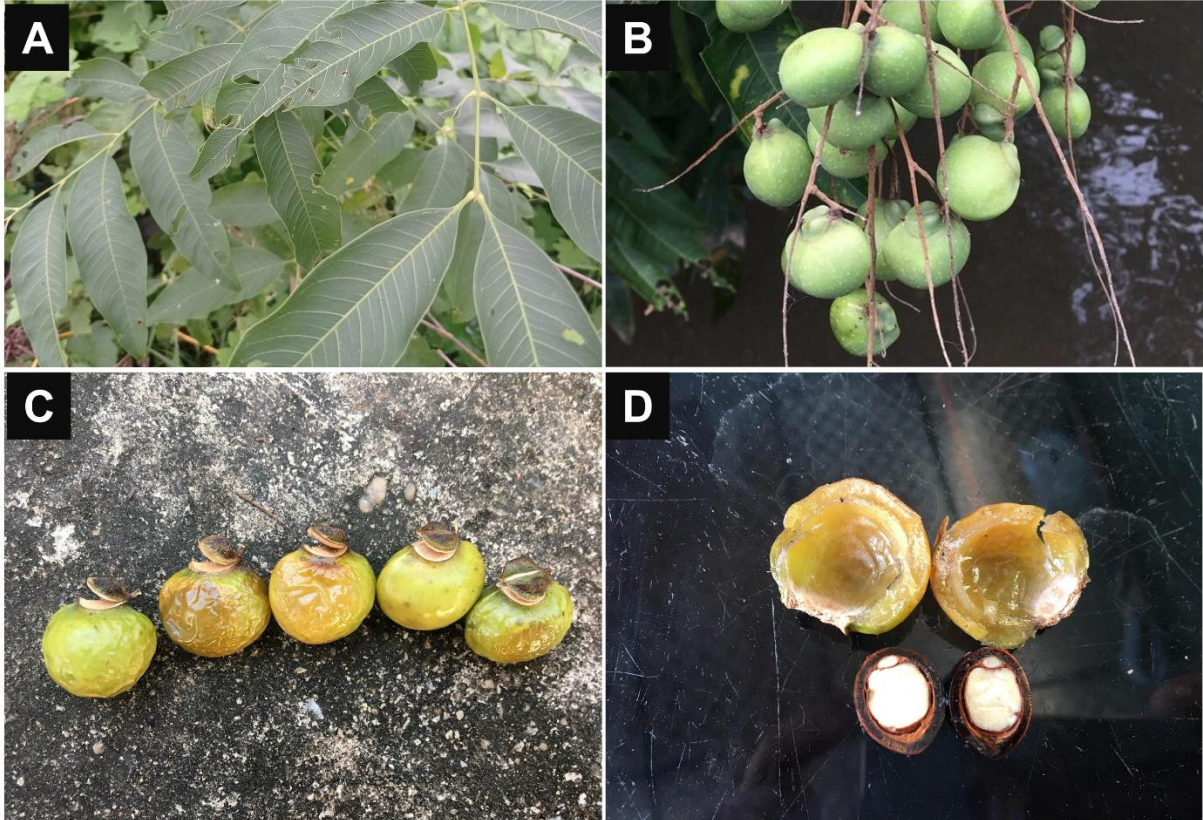
3 Presence (+); Absent (-)

4 **Table 2.** Moisture and pH values of plant extracts at different concentrations

Moisture	pH	
	Concentration (%)	pH
9.32 ± 0.29	5	4.32 ± 0.02
	10	4.29 ± 0.00
	20	4.27 ± 0.01

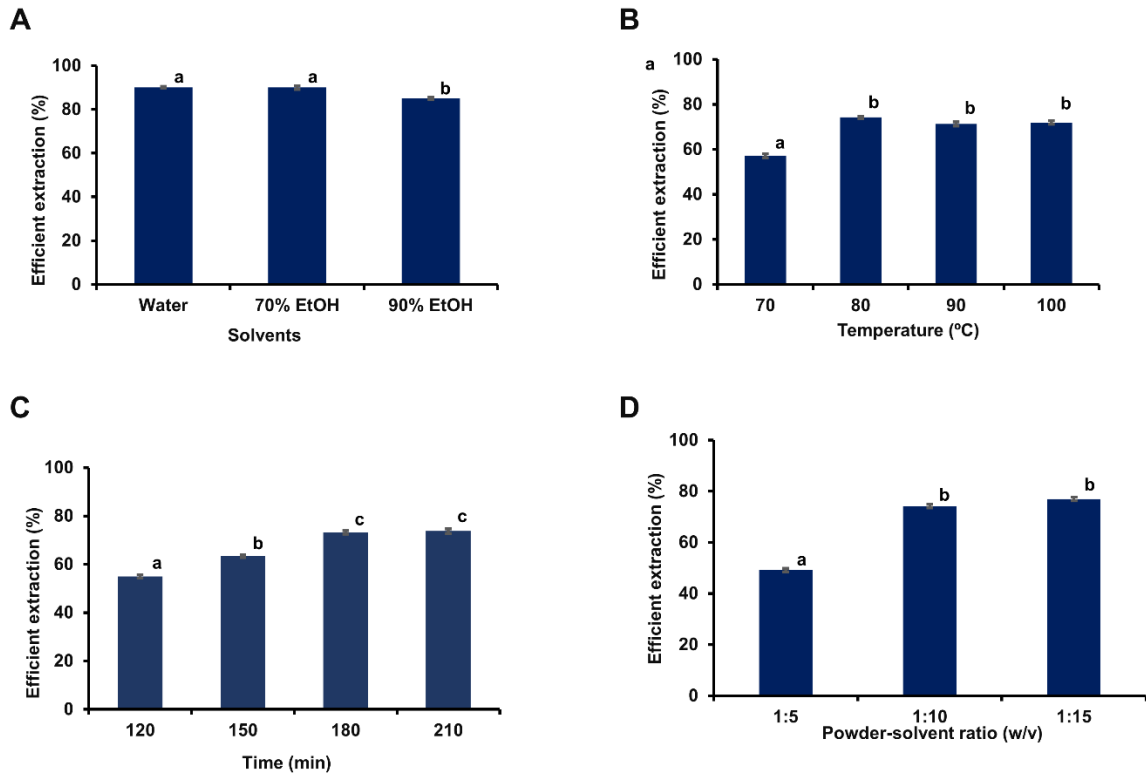
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1 **Figure 1.** *Sapindus mukorossi* Gaertn. (A) Leaves; (B) Raw fruits; (C) Ripe fruits; (D) fruits  
2 and seeds



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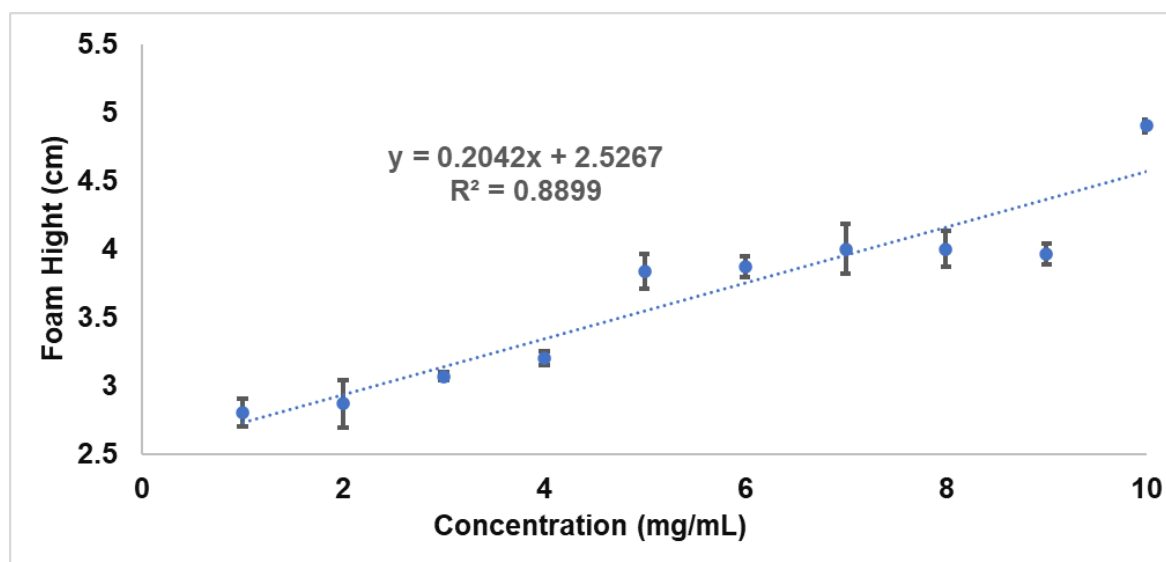
4 **Figure 2.** Efficient extraction of *Sapindus mukorossi* Gaertn. according to different factors. (A)  
5 Solvents; (B) Temperature; (C) Time; (D) Powder-solvent ratio; Letters a, b, and c, indicate the  
6 statistically significant difference among values ( $p < 0.05$ ).



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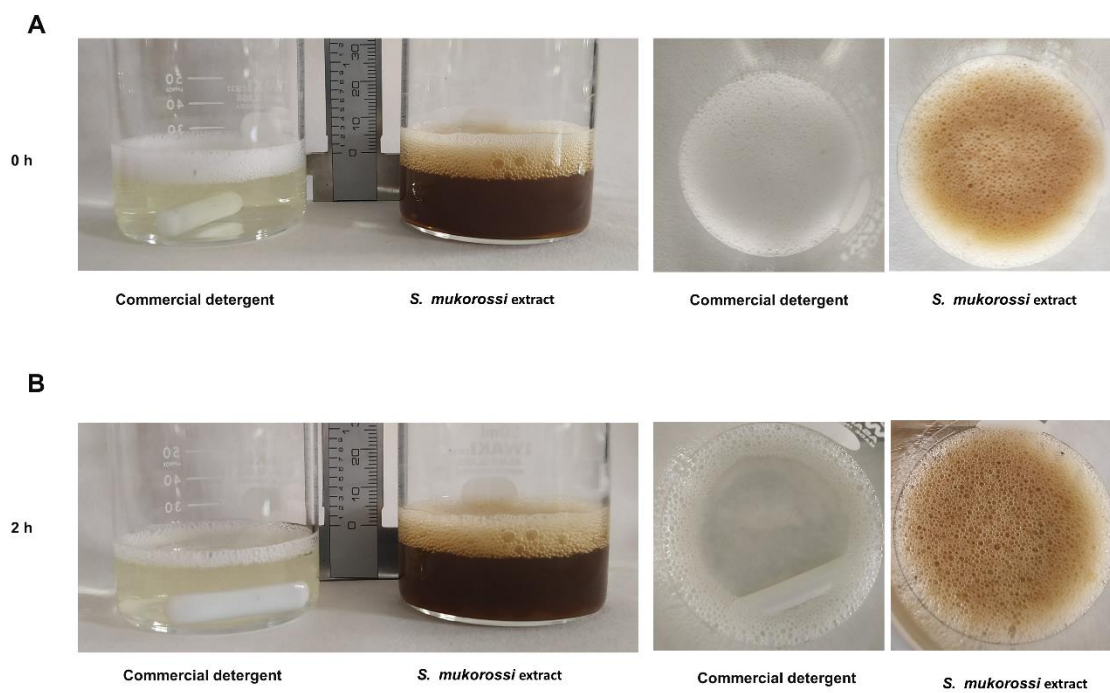
*Figure 3.* Foam height according to different concentrations



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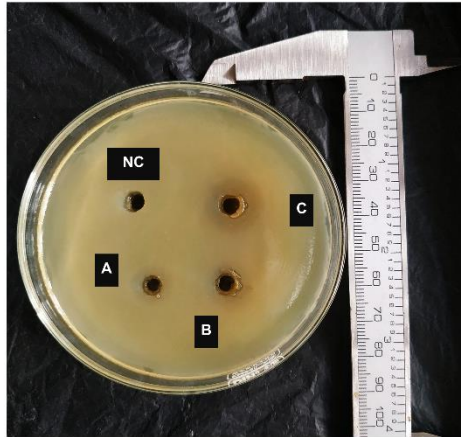
11 **Figure 4.** Comparison of foam height and foam stability of *Sapindus mukorossi* Gaertn. extract  
12 and commercial detergent. (A): 0 h, (B): 2 h (top-down view on the left).



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15 **Figure 5.** Antimicrobial activity against *Escherichia coli* at concentrations of (A) 25 mg/mL;  
16 (B) 50 mg/mL; (C) 100 mg/mL, NC: negative control

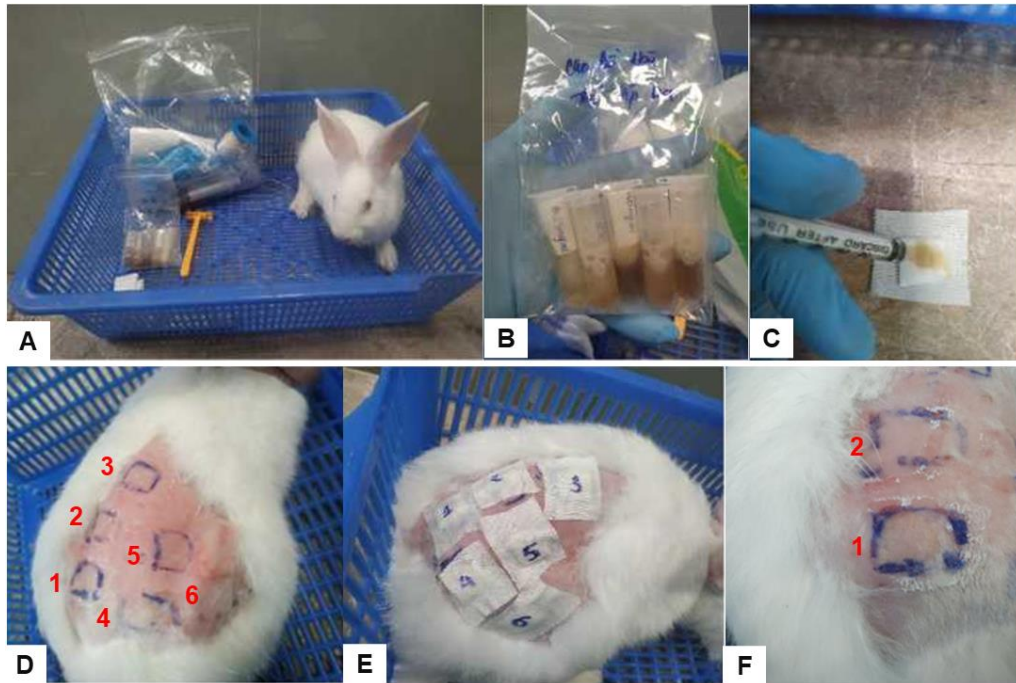


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19 **Figure 6.** Dermal irritation test. (A) White New Zealand rabbits; (B) Extract solution (0-100  
20 mg/mL); (C) 100  $\mu$ L was infused in each patch; (D) The back of white rabbits was shaved;  
21 Patches were adhesive to the skin; (F) Skin after 48.

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